

Welding Certificate



No.: MZ.1090-2.2436-06

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-2436 in the field of CPR

Manufacturer: AZO Global Product Center GmbH & Co. KG
Rosenberger Straße 28
D – 74706 Osterburken

Essential manufacturing facility(ies): AZO Global Product Center GmbH & Co. KG
Rosenberger Straße 28
D – 74706 Osterburken

Technical specification: EN 1090-2:2018

Execution class(es): EXC3 according to EN 1090-2:2018

Welding Process(es): 136 - MAG welding with flux cored electrode
141 - TIG welding with solid filler material
(Reference no. acc. to DIN EN ISO 4063)

Parent Material: Stainless steel with 0,2% proof strength grade ≤ 275 N/mm²
(Grade, Standard) according to EN 1090-2, table 4

Responsible Welding Christian Leist, 20.06.1979, IWE
(Surname, Name, Date of birth, Qualification) nicht benannt

Coordinator: Dirk Sauer, 18.06.1976, IWS
(Surname, Name, Date of birth, Qualification)

Coordinator: Matthias Esposito, 17.06.1992, IWS
(Surname, Name, Date of birth, Qualification)

Confirmation: All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

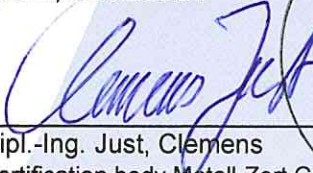
Begin of validity: 30.01.2014
(First issue date)

Next surveillance date: 30.01.2027

Period of validity: This certificate remains valid until 30.07.2027, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks: Welding work in execution class EXC3 may only be carried out within the scope of the qualifications carried out in accordance with EN ISO 15614-1 or EN ISO 15613.

Place and issue date: Essen, 21.02.2024


Dipl.-Ing. Just, Clemens
Certification body Metall-Zert GmbH

